



MAPEI

Silancolor Tonachino Plus

**Siloxane plaster for the
hygiene of walls, in internal
and external applications**



**WATER-REPELLENT
AND TRANSPIRANT**

**MOULD AND ALGAE
RESISTANT**

WHERE TO USE

Silicon resin-based coating product in paste form with good filling capacity for a rustic finish on internal and external surfaces, available in various grain sizes, recommended for finishing off internal and external walls where particular environmental conditions favour the growth of algae, mould and fungi, and to give an attractive finish, excellent water-repellence and good transpiration to the substrate.

Some application examples

- Decorating façades deteriorated by algae and mould, including façades with old paintwork (check suitability beforehand).
- Decorating north-facing façades.
- Decorating all types of cementitious and lime-based render.
- Decorating **Mape-Antique** and **PoroMap**-based renders and de-humidifying renders in general.
- Finishing coatings for cladding systems such as **Mapetherm**.

TECHNICAL CHARACTERISTICS

Silancolor Tonachino Plus is particularly resistant to the growth of algae, mould and fungi. It may be used for decorating buildings located in areas where the particularly damp climate favours the growth of such micro-organisms. A typical example is the painting of north-facing façades which are particularly sensitive to the growth of algae due to the walls of the building being colder and damper.

Apart from the actions described above, **Silancolor Tonachino Plus** is a silicon resin-based coating material available in various grain sizes which combines the advantages of mineral coating materials (high



Silancolor Tonachino Plus



An example of a building treated with Silancolor Tonachino Plus

transpiration) with those of synthetic coating materials (even colour, good bond to old paintwork in good condition and availability in a wide range of colours). Thanks to its special formulation, substrates have good permeability to water vapour and are highly water-repellent. Unlike conventional synthetic coating products, it forms a porous layer rather than a film which is impermeable to water vapour, while the special silicon resins contained in the product form an excellent barrier against the penetration of water, so that render always remains dry.

Thanks to the double synergic action carried out by the components contained in **Silancolor Tonachino Plus**, therefore, it eliminates the causes which create the conditions favourable to the growth of micro-organisms and offers excellent protection for the façade. **Silancolor Tonachino Plus** contains an anti-mould and anti-algae agent. When **Silancolor Tonachino Plus** is used in combination with **Silancolor Primer Plus** and, where necessary, with **Silancolor Cleaner Plus**, it forms an efficient, long-lasting protection system. **Silancolor Tonachino Plus** contains synthetic fibres for good crack resistance. **Silancolor Tonachino Plus** bonds perfectly to all types of conventional and dehumidifying renders and to old, well-bonded paintwork. With its water-repelling capacity, it protects substrates against chemical attack, attracts very little dirt and is highly resistant to UV rays and ageing, characteristics which remain stable for a very long time.

Apart from protecting surfaces, **Silancolor Tonachino Plus** gives the substrate an attractive rustic finish. It is available in the colours from the MAPEI colour charts and in a wide range of colours obtained using the **ColorMap®** automatic colouring system. **Silancolor Tonachino Plus** complies with the requirements of EN 15824 (*"Specifications for external renders and internal plasters based on organic binders"*) for internal and external use.

RECOMMENDATIONS

- Do not apply **Silancolor Tonachino Plus** directly on surfaces where algae, mould or fungi are present. Such micro-organisms must be removed beforehand with **Silancolor Cleaner Plus** followed by treatment with **Silancolor Primer Plus**.
- Use **Silancolor Primer Plus** before applying **Silancolor Tonachino Plus**.
- Do not apply **Silancolor Tonachino Plus** on damp substrates or on substrates which are not well cured.
- Do not apply **Silancolor Tonachino Plus** if the temperature is lower than +5°C or higher than +35°C.
- Do not apply **Silancolor Tonachino Plus** if the level of humidity is higher than 85%.
- Do not apply **Silancolor Tonachino Plus** if it is about to rain, in windy weather or if there is direct sunlight.
- Refer to the "Safety instructions for preparation and application" section for application guidelines.

APPLICATION PROCEDURE

Preparation of the substrate

New surfaces requiring treatment or areas patched up with repair mortar must be well-cured, perfectly clean, cohesive and dry. Remove all traces of oil and grease from the surface and any parts which are not well attached.

Remove all traces of algae, mould and fungi, if present. They must be removed while the surface is still damp after a thorough cleaning with **Silancolor Cleaner Plus**.

Apply **Silancolor Cleaner Plus** over the entire surface of the substrate with a low-pressure manual sprayer or by brush, making sure it penetrates deep down into the substrate. After applying the product, leave it to react for a few minutes and then remove the algae, mould and fungi with a stiff brush.

Apply **Silancolor Cleaner Plus** several times to help it penetrate into the substrate.

Seal all cracks and repair areas which are deteriorated.

Seal porosity and even out the surface of the substrate with a mortar and skimming compound from the MAPEI Building products range.

Apply **Silancolor Primer Plus** on dry, cured substrate and leave it to dry for approximately 12-24 hours, before applying **Silancolor Tonachino Plus**. To make it easier to apply **Silancolor Tonachino Plus** and to improve its covering properties, the coat of **Silancolor Primer Plus** may be diluted with 30-50% of **Silancolor Paint Plus** in the same colour chosen for **Silancolor Tonachino Plus**.

Old paintwork must be well-bonded to the substrate and clean. If the paintwork is particularly old and/or porous, treat the surface with **Silancolor Primer Plus**.

Preparation of the product

Silancolor Tonachino Plus is supplied ready to use and just needs to be well mixed with a low-speed drill. If necessary, may be diluted with 1-2% of water if the product is too thick.

Application of the product

Apply **Silancolor Tonachino Plus** with a stainless or plastic trowel on the dry **Silancolor Primer Plus**. It can be also applied by spray with suitable tools. The protection cycle also includes the application of a coat of **Silancolor Tonachino Plus**. If a more even surface finish is required, apply a layer of skimming compound and then a second layer after 24 hours. Make sure that both layers are spread on evenly and finished off with either a plastic float to create an even finish, or a damp sponge float according to the finish required.

A number of effects may be obtained using **Silancolor Tonachino Plus** (such as mottled, brushed, bass-relief, etc.) as illustrated in the "MAPEI Colours in Design" pamphlet.

Cleaning

Tools used to apply **Silancolor Tonachino Plus** may be cleaned with water before it dries.

TECHNICAL DATA (typical values)

Complies with the following standards:

- product certified according to EN 15824 (Specifications for external renders and internal plasters based on organic binders), system 3 (also for applications subject to reaction to fire regulations);
- type according to EN 15824: water-based product for internal and external use

PRODUCT IDENTITY

Consistency:	paste
Colour:	white, from the MAPEI colour chart range or in various colours obtained using the ColorMap ® automatic colouring system
Density (EN ISO 2811-1) (g/cm ³):	1.65-1.90 (according to grain size)
Dry solids content (EN ISO 3251) (%):	approx. 80
Grain size:	0.7 mm; 1.2 mm

APPLICATION DATA

Dilution rate:	ready to use
Recoat-time:	12-24 hours according to humidity and temperature conditions, and in any cases, only when the previous layer is completely dry
Application temperature range:	from +5°C to +35°C
Consumption (kg/m ²):	1.7-2.3 (according to grain size)

FINAL PERFORMANCE

VOC content of ready-mixed product (white) (European Directive 2004/42/EC) (g/l):	≤ 15
VOC content of ready-mixed product (coloured) (European Directive 2004/42/EC) (g/l):	≤ 30

RESISTANCE TO BIOLOGICAL ATTACK (P.R.A. test report)

Applicable standard	Test	Results
EN 15457	resistance to mould and fungi	no growth after 28 days
EN 15458	resistance to algae	no growth after 35 days

PERFORMANCE CHARACTERISTICS FOR CE CERTIFICATION ACCORDING TO EN 15824 TEXTURED COATINGS FOR INTERNAL AND EXTERNAL USE BASED ON ORGANIC BINDERS

Standard	Test	RESULTS AND COMPLIANCE WITH THE REQUIREMENTS		
		Grain sizes	0.7 mm	1.2 mm
EN ISO 7783	water vapour permeability	S _D (m)	0.11	0.09
		consumption related to S _D (kg/m ²)	2.0	2.3
		result/class	V1 (S _D < 0.14 m)	
EN 1062-3	water absorption	w [kg/(m ² ·h ^{0.5})]	0.04	0.04
		result/class	W3 (w ≤ 0.1 kg/(m ² ·h ^{0.5}))	
EN 1542	adhesion	adhesion (N/mm ²)	0.95	1.07
		type of breaking	A/B	A/B
		result/class	complying (≥ 0.3 MPa)	
EN 13687-3	durability	number of cycles	20	20
		final adhesion (N/mm ²)	2.16	2.06
		type of breaking	A/B	A/B
		alterations	no	no
		result/class	complying (≥ 0.3 MPa)	
EN 1745	thermal conductivity	result/class	0.93 W/mK (tab value, P = 90%, related to the reference dry density of 1800 kg/m ³)	
EN 13501-1	reaction to fire	result/class	A2-s1,d0	

The value of S_D x W is less than 0.1, therefore **Silancolor Tonachino Plus** respects Kuenzle's Theory (DIN 18550)

Silancolor Tonachino Plus



CONSUMPTION ACCORDING TO GRAIN SIZE

- Silancolor Tonachino Plus 0.7 mm: 1.7-2.0 kg/m² for a complete job;
- Silancolor Tonachino Plus 1.2 mm: 1.9-2.3 kg/m² for a complete job.

For all versions, consumption is indicative and heavily influenced by the roughness of the substrate and the type of application.

PACKAGING

Silancolor Tonachino Plus is available in 20 kg plastic drums.

STORAGE

24 months if stored in a dry place away from sources of heat at a temperature of between +5°C and +30°C. Protect from frost.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Silancolor Tonachino Plus is hazardous for aquatic life. Do not dispose of this product in the environment.

When applying the product, we recommend the use of protective gloves and goggles and to take the usual precautions for handling chemical products. If the product comes into contact with the eyes or skin, wash immediately with plenty of clean water and seek medical attention. Ensure good ventilation during and after application and drying.

For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product

data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.



All relevant references for the product are available upon request and from www.mapei.com